



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D2438

Job Sheet 187535



Part No: D2438

Job Qty: 40 pcs

Part Name: Clamp



Part Weight: 0 lbs

Job Created: 12/7/18

Due Date: 12/31/18

Type: Stock

Note: DWG D2727 REV A1, D2438 REV C IPP: E 05.06.28 Bending removed KJ/JLM

Ship Via:

DAS
21
9-89

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Waterjet - Flow - 1	40 pcs	12/31/18	12/31/18	0.00	1.41	Waterjet - Flow	pc 12/12/11
120	QC 8	40 pcs	12/31/18	12/31/18	0.00	0.00	QC 8 - 12	
							QC 8 - 14	
							QC 8 - 16	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	DAS
							QC 8 - 38	38
							QC 8 - 39	9-89
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
130	Small Fab - 2 - B4B	40 pcs	12/31/18	12/31/18	0.00	1.38	Small Fab - 1 - B4B	
							Small Fab - 2 - B4B	
							Small Fab - 3 - B4B	DAS
							Small Fab - 4 - B4B	30
							Small Fab - 5 - B4B	9-89
							Small Fab - 6 - B4B	
							Small Fab - 7 - B4B	
140	QC 5	40 pcs	12/31/18	12/31/18	0.00	0.00	QC 5 - 10	
							QC 5 - 12	



Container No: S136884



Part: D2438

Job No: 187535

Serial No/Batch: S136884

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/11/10

				QC 5 - 16	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 38	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
150	Packaging 3-1 - Stock - B4B 40 pcs	12/31/18	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
160	QC 21 - SA	40 pcs	12/31/18	QC 21 - SA - 16	

DAS
40
9-89

DAS
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9-89

1902/26

ST 542 81 FEB 28 2019

DAS
21
9-89 FEB 28 2019

Part Op 100 - Cut as per dwg D2438 prog rev: C dwg rev: C
 Descriptions: 120 - (QC8- Inspect parts - second check) (6.786" center to center)
 130 - (Small Fab) 1- Use DT9713 clamp holder to hold clamp in place when forming 2- Bend as per dwg usind DT9709
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - QC21- Final Inspection - Work Order Release)

Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304S16GA	304/316 Sheet .063	1.6000 sf (.04 ea)	100-Waterjet - Flow - 1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	M304S16GA	2	51	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.750inches ± 0.010	0.760 0.740		
2	Clamp	6.786inches ± 0.010	6.796 6.776		
3	Clamp	7.586inches ± 0.010	7.596 7.576		
4	Clamp	0.063inches ± 0.010	0.073 0.053		
5	Clamp	0.257inches + 0.006 - 0.001	0.263 0.256		

Plex 12/7/18 7:56 AM dart.lacelle.linda